



NOTE #1: When ordering partial engine for a Driveline package, (Due to supersession of engine, verify which style you will receive) flywheel Part Number 230-8100--3 (External Balanced) needs to be ordered to replace flywheel on partial engine.

NOTE #2: When ordering partial engine for a Driveline package, flywheel Part Number 230-7424--1 (Internal Balanced) needs to be ordered to replace flywheel on partial engine.

NOTE #3: Engines built with internal balance components will be identified by the letters "INT" stamped after the crankshaft serial number which is found on the front starboard side of the engine block at the cylinder head deck surface. (REF Service Bulletin 97-3)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		816475A18	PARTIAL ENGINE ASSY	1	(BRAVO MODELS - SEE NOTE #1	1
1		816475A21	PARTIAL ENGINE ASSY	1	(BRAVO MODELS - SEE NOTE #1	1
1		42112A17	BLOCK ASSEMBLY-Cylinder	1		
2	22	32802 1	PLUG (.125-27)-Hex Head-Brass	4		
3	22	36382	PLUG (.250-18)-Hex Head-Brass	3		
4	22	32561	PLUG (.250-18)-Socket Head-Ste	3		
5	22	36373	PLUG (.375-18)-Socket Head-Ste	2		
6		42534	PLUG-Special-Oil Galley	2		
7	22	69300	PLUG (1.750)-Expansion	8		
8	19	94140	PLUG-Expansion	1		
9	23	85684	BEARING UNIT (SET)	1		
10	17	52190	PIN-Dowel	4		
11	17	72382	PIN-Dowel-Bell Housing	2		
12	17	35312	PIN-Dowel-Timing Cover	2		
13	485	816709	CAMSHAFT	1		
14		93722	LIFTER	16		
15		77531	GEAR & CHAIN KIT-Timing	1		
16	10	34505	SCREW	3		
17	12	848136	WASHER	3		